

Unit 1-4 / 1 Hereford St,
 Berkeley Vale , NSW, 2259
 PO Box 5072
 Chittaway Bay, NSW, 2261



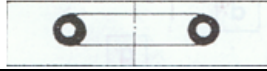
Specialising in Sectional Rolling of TUBE * PIPE * RHS * ANGLE * CHANNELS

Current List of Rolling Capabilities

	Material profile	Material size	Min diameter
	Angle Toe-Out	Max 120 x 120 x 12	1250 DIA
		Min 20 x 20 x 3	400 DIA
	Angle Toe-In	Max 100 x 100 x 10	1250 DIA
		Min 20 x 20 x 3	500 DIA
	Flat Bar [on edge / or flange]	Max 100 x 30	1000 DIA
		Min 20 x 3	400 DIA
	Flat Bar [on flat / or ring]	Max 250 x 30	1000 DIA
		Min—no limit	100 DIA
	Solid Square Bar	Max 65 x 65	1000 DIA
		Min 12 x 12	300 DIA
	Square Tube RHS / SHS	Max 100 x 100	2000 DIA
		Min 20 x 20	360 DIA
	PFC [Flange Out]	Max UNP 200	1000 DIA
	PFC [Flange In]	Max UNP 200	1000 DIA
	Small I - Beams	Max approx 150	1000 DIA
	T -Section [Flange In]	Max 120 x 13	1500 DIA
		Min 20 x 3	370 DIA
	T -Section [Flange Out]	Max 120 x 13	1500 DIA
		Min 20 x 3	370 DIA



Current List of Rolling Capabilities



ROUND HOLLOW SECTION	
Outside Diameter Size	Minimum Centre Line Diameter
19.05 OD	180 DIA
25.4 OD	180 DIA
33.7 OD = [25nb]	300 DIA
38.1 OD	300 DIA
42.7 OD = [32nb]	300 DIA
48.3 OD = [40nb]	300 DIA
50.8 OD	600 DIA
60.3 OD = [50nb]	400 DIA
63.5 OD	600 DIA
76.3 OD	600 DIA
88.9 OD	1000 DIA
114.3 OD	1500 DIA
141.3 OD	2500 DIA



Please Note : Approximate diameters only .

Smaller diameters can be achieved but may result in material profile deformation .

Roll-Fab & Wacon Sheetmetal are divisions of Wacon Fabrications Pty Ltd.

Incorporating 30 years family experience trading in sheetmetal fabrication on the Central Coast NSW.

We have now expanded our services to include a much wider capability of rolling services